

## WINDOWS \& DOORS

## RENEW

REPLACE. REIMAGINE.

ESTABLISHED IN 2009, RICHLIN WINDOW IS HE WINDOW REPLACEMENT SUBSIDIARY OF HAYFIELD WINDOW \& DOOR COMPANY

Created to serve a growing number of homeowners looking to improve the efficiency and beauty of their homes, Richlin is proud to offer an extensive range of bay, bow, traditiona windows and patio doors. Available exclusively through authorized dealers and trusted by architects, remodelers and interior designers all over the Midwest. Richlin Window is dedicated to manufacturing beautiful, innovative, resilient products backed by a solid, limited lifetime warranty. Thank you for choosing Richlin Window for your next window or door project. You won't be disappointed.

"My best customer testimonials have come after installing Richlin Windows. When offering Richlin Windows I always know that the customer is maximizing their investment by purchasing these windows.'

## nick benjamin

## OUR WORLD IS PRECIOUS

LIKE SO MANY IN the midwest, We LOVE
THE OUTDOORS AND ARE COMMITTED TO
PRESERVING OUR ENVIRONMENT.
That's why we continue to practice the reduce, reuse, recycle philosophy, conserving resources by recycling all of the byproducts of our manufacturing process. We also engineer efficiencies directly into our products, like Duralite spacer bars, which come standard in all of our windows. At Richlin Window, sustainability and innovation go hand in hand, sash in frame. They always have and we're committed to ensuring they always will.

## RoUdly NfRC CERTIFIED

NFRC administers an independent, uniform rating and labeling system for the energy performance of fenestration products, including windows, curtain walls, doors, and skylights. Certification provides reassurance that our products have been rated by an independent third party and the world's foremost expert in window, door, and skylight performance.

## WhAt DOES THE NFRC LABEL TELL YOU?



## A MARK THAT <br> MEANS SOMETHING

## HAYFIELD WINDOW \& DOOR COMPANY HAS

 SPENT DECADES REFINING ITS PROCESSES AND PERFECTING ITS WINDOW PRODUCTS.They're proud of the results. That's why we're happy for every Richlin Window to carry the Hayfield Window \& Door leaf. It's a small, almost invisible symbol that says a lot. It says "Decades of work went into perfecting this product" "You've just invested in a quality window", and "With Richlin, you've got Hayfield Window \& Door Company on your side". Hayfield Window \& Door has been marking its windows with the leaf logo for years, and will continue to do so for years to come. They believe if your product is good, you should be proud to put your mark on it. And so do we.

## ,



## WINDOW + DOOR

## RICHLIN VINYL

## MODERN <br> INNOVATIONS WITH A CLASSIC LOOK

When committing to renovating a
HOME, YOU WANT TO BE CONFIDENT YOU'RE GETTING DEPENDABLE, ENERGY-EFFICIENT WINDOWS AND DOORS WITHOUT SACRIFICING AESTHETIC APPEAL OR QUALITY

Vinyl windows and doors from Richlin look beautiful and are built to withstand the dramatic weather conditions of the North. Richlin vinyl windows are a great choice for humid or high-moisture areas. The vinyl clad jamb provides years of maintenance-free beauty, is easily cleaned, and never needs staining or painting.

Richlin offers custom windows in all shapes and sizes, and has many interior and exterior options so you can create the perfect look for your home. Our windows are ENERGY STAR ${ }^{\text { }}$ compliant and NFRC and AAMA certified. They are also backed by a solid warranty, ensuring every one of our windows will last for years.
ENERGY STAR $\quad \mathbf{V} / \mathbf{A} \mid$ Manufacturers
richlin vinyt I richlinwindow.com


RICHLIN VINYL

## ADD ANOTHER DIMENSION TO YOUR HOME

Thinking about a room addition or remodel? Why not transform the look and feel of your room with a custom bay or bow window? These elegant windows are offered with a standard head and seat board, steel cable support system, foam polyurethane insulated mull cavities, along with finishes that complement your interior décor.

## BAY

Available in 3 to 5 window configurations, with 30 or 45 degree projection, Richlin bay windows can be any combination of window styles

soo SERIES bow window

soo series bay window

insulated mull cavities

## ow

Available in a curved configuration with 3 to 5 windows, our Bow windows can be customized with combination of fixed, casement and double hung options

RICHLIN VINYL

## 500 SERIES

 CASEMENTRichlin Windows are designed to fit your existing frame for easy installation with minimal disruption to your home.

Fixed windows allow extra daylight - perfect for stairway or combined with other windows to maximize the view. Awning windows open outward from the bottom and are perfect for ventilation.

## HARDWARE COLORS



INTERIOR WOODGRAINS

Select one of our three woodgrains to add your own unique personal touch

## $\square$

DARK OAK WITH FAUX OLL
RUBED BRONE HARDWARE


CHERRY WITH BRUSHED
CHROME HARDWARE

## $15 \times 1$




LIGHT OAK WITH CLAA HARDWARE
CLAY HARDWARE STANDARD ONAR

RICHLIN VINYL
INDEPENDENT AAMA TEST RESULTS

Innovative operators are distinct in appearance and performance, and the fold-down capabilities make them user-friendly with your window coverings.


Single lever lock hardware design offers the best in security with multipoint Maxim sash locks.

Richlin Casements' $90^{\circ}$ opening provides easy window cleaning inside and out.


RICHLIN VINYL
ONLY
THE BEST

Richlin Window uses the highest quality materials and
innovative design, produced on state-of-the-art equipment.

aAmatestresults । richlinwindow.com

RICHLIN VINYL

## 900 SERIES

DOUBLE HUNG \& SLIDER

## EPENDABLE QUALIty AND

streamlined installation

With double hung windows, both sashes tilt in for easy cleaning and interlock for peace of mind. For harder to reach or wider openings, the sliding option may be preferable.

HARDWARE \& WOODGRAIN COMBINATIONS




900 SERIES SLIDER White Vinyt


RICHLIN VINYL
600 SERIES
DOUBLE HUNG \& SLIDER

DEPENDABLE QUALITY AND
STREAMLINED INSTALLATION

Double hung windows are an excellent choice for that charming traditional look. Sliding windows are great for framing up, and maintaining, an unobstructed view.

HARDWARE \& WOODGRAIN COMBINATIONS

beige with beige harowat

dark oak with clay hardwar

RICHLIN 600 SERIES

- Tilt latch
- Night latch

Vinyl clad jambs make for maintenance-free window opening

HARDWARE INCLUDES:

richlin vinyt goo series । richlinwindow.col

| u-value |  |
| :---: | :---: |
| TRIPLE-LOW-E (\#2, \#5) KRYPTON-FOAM | 0.17 |
| TRIPLE-LOW-E (\#2, \#5) KRYPTON-FOAM | 0.17 |
| TRIPLE-LOW-E (\#2, \#5) ARGON-FOAM | 0.22 |
| Low-e argon-foam | 0.25 |
| low-eargon | 0.28 |
| air infiltration | 0.03 cF |
| water | 7.5 PsF |
| structural | DP 50 |


cherry woodgrain window Cherry Woodgrain Interior; Cherry SDL Lites; Cherry Woodgrain Screen,
Cherry Jamb Extensions and Casing Cherry Jamb Extensions and Casing All windows are available with a nailing fin or 1" J -channel for exterior siding.
 removable feature added to the exterior and interior of the window to give a traditional look.
INTERNAL GRIDS \& SIMULATED DIVIDED LITES (SDL)

Internal grids are an easy way to beautify your home giving it individuality and curb appeal. Colonial, Prairie and custom



RICHLIN VINYL
JAMB EXTENSIONS

Jamb extensions may come factory applied. They are available in any wall depth up to 7 in . Maintenance-free vinyl clad or natural wood give you plenty of options to match your décor.

JAMB EXTENSION RECEIVER
If you choose not to order a factory applied jamb extension, a jamb extension receiver may be used.
internal grids a simulated divided lites । richlinwindow.com

## ADD A TOUCH OF YOU

## WHETHER YOU'RE ADDING WINDOWS

AND DOORS TO AN EXISTING PROPERTY, OR INSTALLING THEM IN A NEW BUILD, CHOOSING COLOR IS EXTREMELY IMPORTANT.

Current trends and the style of your home may influence your decision, but ultimately, the choice is yours. Using the most advanced coating techniques in the business, we can deliver our products in a seemingly infinite number
of colors and color combinations. One of which, we can
guarantee, will be just right for you
colors | richlinwindow.com

FIXED 201 Exterior in bronze


RICHLIN VINYL

## COLORS

All of our Vinyl windows are available in two solid colors. To meet today's high style of architecture design, we also offer a number of standard exterior colors and the flexibility of a fully custom exterior option.

## SOLID COLORS



COLOR COATING
AQUA SURTECH is a well-tested and field-proven coating system that provides outstanding protection against al weather conditions and assures long lasting satisfaction QUA SURTECH is an organic waterborne coating system, and has been tested to AAMA and ASTM standards.


VINYL CLASSICs

## COLOR OPTIONS

Whether you choose one of our standard color options, or go with something completely custom, we'll deliver doors and windows that match the existing look of your home, or that add new flair and reflect your unique style. The possibilities are endless.

INTERIOR COLOR OPTION


EXTERIOR COLOR OPTIONS

| 2 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 201 | - | - | - | - | - | $\bullet$ | - | $\bullet$ | - | $\bullet$ | - | - | $\bullet$ | $\bullet$ |
| 500 | $\bullet$ | $\bullet$ |  |  | $\bullet$ | $\bullet$ | - | $\bullet$ | $\bullet$ | $\bullet$ | - | - | - | - |
| 600 | $\bullet$ | $\bullet$ |  |  | $\bullet$ | $\bullet$ | - | $\bullet$ | - | - | - | - | - | $\bullet$ |
| 900 | $\bullet$ | $\bullet$ |  |  | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | - | $\bullet$ | - | $\bullet$ |
| HERITAGE DOUBLE HUNG / SLIDER | $\bullet$ | $\bullet$ |  |  | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ |
| heritage casement | $\bullet$ | $\bullet$ |  |  | - | $\bullet$ | - | $\bullet$ | $\bullet$ | - | - | - | - | $\bullet$ |
| 2000 | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | - | $\bullet$ | $\bullet$ | $\bullet$ | - | - | - | - |
| 3101 | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | - | - | $\bullet$ | $\bullet$ | - | - | - | - | $\bullet$ |
| heritage patio door | $\bullet$ | $\bullet$ |  |  | $\bullet$ | - | - | $\bullet$ | - | - | - | - | - | $\bullet$ |

colors । richlinwindow.com



RICHLIN VINY
2000 SERIES SLIDING
PATIO DOOR

Create a picture perfect view with energy-efficient sliding patio doors by Richlin Window. With an air infiltration rate lower than the industry requirement, Richlin patio doors keep the outside elements outside and energy costs at a minimum

TANDARD 2000 SERIES
SLIDING PATIO FEATURES
Standard two-point locking system

- Doors glide on adjustable,
self-aligning, ball bearing rollers
that assure quiet, easy operation.


DOOR HANDLES

Personalize your patio door to match your décor

## bLINDS BETWEEN

GLASS
Blink ${ }^{\circ}$ Blinds + Glass available
on 2000 Series Patio Doors.


## WINDOW + DOOR

HERITAGE SERIES

## BEAUTIFULLY RESILIENT IN EVERY WAY

innovative stainable vinyl windows WITH THE CHARM AND BEAUTY OF TRADITIONAL WOOD.

Richlin Heritage Series maintenance-free, no-hassle windows
and doors are made from top-grade vinyl and available with matching jambs and casing. Available in standard white or with Dura Wood stainable vinyl interior, you have an unlimited array of finish choices in windows and doors that deliver the visual qualities of real wood, without the worry of rotting, swelling or cracking. With features like the traditional colonial sash, stile and rail, our Heritage Series will help maintain your home's traditional look for years to come.
$\qquad$

heritage series
HERITAGE CASEMENT

Heritage Casement windows come with nesting handles for a discrete appearance, complementing your window treatments. A single lever lock with multi-point sash locks is added for security and peace of mind.

|  |  | LOW-EARGON <br> FOAM | TRIPLE LOW-E <br> ARGON FOAM |
| ---: | :---: | :---: | :---: |
| HERITAGE <br> CASEMENT | U-VALUE | 0.24 | 0.21 |
| DP - 80 | SSHGC | 0.34 | 0.29 |
| AIR-<0.01 CFM/FT2 | VT | 0.50 | 0.4 |
| WATER-12.0 PSF | CR | 64 | 69 |


 double sliderin vinyl

## HARDWARE

Choose your own combination
of wood and hardware to make your home extraordinary.

## DOOR HANDLES

Personalize your Heritage Series Patio Door with a handle that is as beautiful and functional as the door itself.

HERITAGE SERIES
HERITAGE DOUBLE HUNG AND SLIDER

The Heritage Double Hung has a one-step tilt latch allowing for easy operation and a more appealing appearance, while the stainless steel constant force balance system assures the window will remain open in any position.

|  |  | LOW-E ARGON FOAM | TRIPLE LOW-E <br> ARGON FOAM |  |
| :---: | :---: | :---: | :---: | :---: |
| HERITAGE 701 CASEMENT | u-value | 0.26 | 0.23 |  |
| DP - 40 | sshgi | 0.40 | 0.28 | double hung with stainable dura wood |
| AIR - <0.09 CFM/FT2 | vt | 0.49 | 0.39 |  |
| WATER-6.0 PSF | cr | 62 | 68 | bettervue' screens provide the clearest view everywhere. |

HERITAGE SERIES
HERITAGE DOUBLE SLIDER

Double slider windows offer a more natural view of the outdoors. Both left and right sashes operate and are removable giving versatility in airflow and easy cleaning
double slider with stainable dura wood
$\square$
beige




SPECIALTY WINDOWS

WINDOWS MADE TO FIT YOU

## WHEN IT COMES TO WINDOWS,

THERE'S NO ONE-SIZE-FITS-ALL.
That's why we are happy to offer fully customized window solutions. Available in an array of shapes and sizes, and with decorative glass and blinds between glass options, we can make windows to fit the requirements of your home, and reflect your unique style and personality. Our specialty windows are available in vinyl, woodgrain, and Dura Wood, covered by the Richlin Window warranty, and guaranteed to last.


## INDOW OPTIONS

THE POSSIBILITIES ARE ENDLESS


We are well equipped to create custom windows in just about any shape, size, and color combination. Contact your dealer or look below and explore some of our creative options.

## DECORATIVE GLASS

Beautify your home with art glass. Many custom sizes and designs available.

## SHAPES \& SIZES

Our windows are available in a variety of shapes including quarter-rounds, half-rounds, pentoids, trapezoids and ellipticals.


## COLORS \& VENEERS

To meet today's high style of architectural design, we offer custom colors and finishes.

## BLINDS BETWEEN GLASS

Blink Blinds + Glass eliminate wear and tear from pets or young children while keeping your family safe from traditional cords.

ow.com

EASY TO MAINTAIN. EASIER TO LOVE.

ALL OF OUR WINDOWS AND DOORS ARE MADE WITH QUALITYPRODUCTS AND AREENGINEERED

## O BE EASY TO CARE FOR AND CLEAN

However, like anything of value you install in your home, proper care and maintenance will extend their look and life.

- Vacuum sill and track areas before washing. Rinse completely with clear water and wipe dry
- Avoid abrasive or caustic cleaners or solvents. A mild, nonabrasive soap or detergent is usually safest. Always test in an inconspicuous area first.
- Keep drainage or weep holes (inside and out) clear of dirt or obstructions.
- Lubricate moving hardware parts, tracks and rollers periodically. In salt air environments, do so more frequently.
- Check weatherstripping, hardware and caulking and replace broken, worn or damaged parts
- Gently vacuum screens with a brush attachment or remove and do so on a flat, clean surface.
- If you live in an area with saltwater or acid rains, regularly rinse exterior windows and doors with water.
- Don't use a razor blade, putty knife, steel wool, abrasive pad or anything that may damage surfaces
- Don't use a pressure washer or high pressure sprayer to wash or rinse windows or doors as this can dislodge or damage components


THE DETAILS MAKE THE DIFFERENCE

## FOUR POINT WELDERS

When it comes to windows and doors, paramount to quality are fit and finish. At Richlin Window, we weld all of our products with four-point welders. This ensures all welds are set square, and that the finish is uniform, precise and clean. On every window. Every time.

## DURALITE SPACER BARS

Duralite ${ }^{*}$ spacer bars have been proven to outperform all other spacer bars. Reducing the energy transfer between panes of glass, these market-leading spacers lower U -values and reduce the chance of condensation, improving energy efficiencies and comfort. We're proud to offer them in every window and door we build.



## WE PROUDLY <br> STAND BEHIND OUR PRODUCTS

## ALL RICHLIN WINDOW PRODUCTS ARE BACKED

 by A transferable limited lifetime WARRANTY ON GLASS, VINYL AND HARDWARE.Richlin Window warrants that the rigid vinyl extrusions used in their products are first-grade, exterior quality materials. The polyvinyl chloride (PVC) extrusions have been tested and proven using the highest grades of ultraviolet treatment available on the market today. Richlin Window warrants that the vinyl extrusions used in these products will not pit, chip, corrode, or blister, and are not affected by salt air.

## A PROUD SUBSIDIARY OF HAYFIELD

 WINDOW \& DOOR COMPANY, TOP 100 WINDOW MANUFACTURER IN NORTH AMERICA SINCE 2005 :
window + door magazine


## WHY RICHLIN?

Our innovative products have made us an industry leader. Together, our informed sales staff, experienced craftsmen, and qualified service technicians offer high-quality products and exceptional customer service.

RICHLINWINDOW.COM I HAYFIELD, MN

THE INFORMATION CONTAINED IN THIS CATALOG WAS CORRECT AND CURRENT AS OF PRINTING. OCCASIONALLY RICHLIN WINDOW MAY CHOOSE TO DISCONTINUE PRODUCTS, OR INTRODUCE NEW PRODUCTS OR LINES. THE COLORS IN THIS CATALOG HAVE BEEN REPRESENTED AS ACCURATELY AS CURRENT PRINTING TECHNOLOGY ALLOWS. FOR EXACT MATCHING, PLEASE REQUEST SAMPLES FROM YOUR VENDOR.

